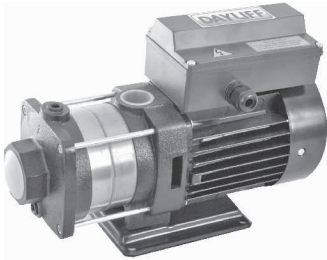


DAYLIFF

DB

Horizontal Multistage Pumps



Installation & Operating Manual

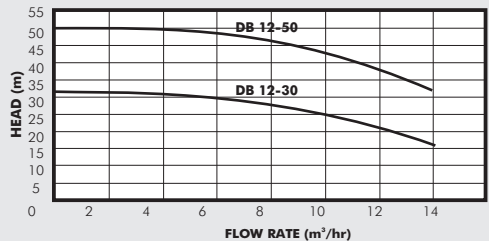
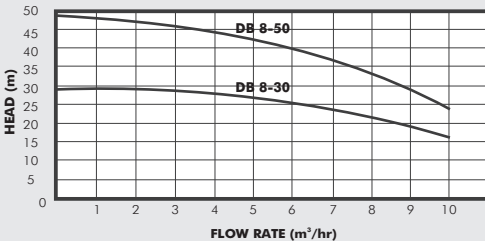
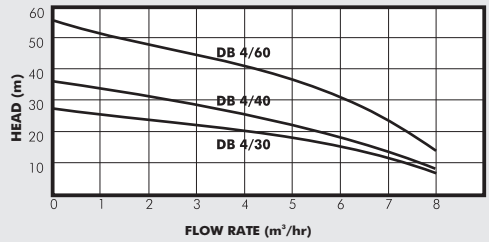
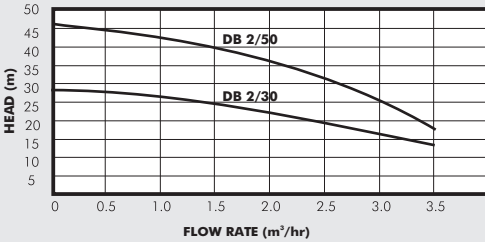
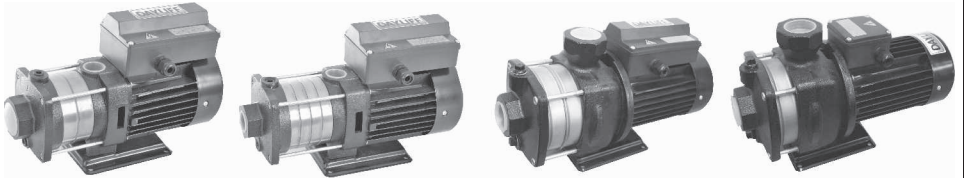
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Thank you for choosing Dayliff DB pump. The pump has been manufactured to the highest standards and if operated correctly should give many years of efficient and trouble free service. Careful reading of this instruction manual is therefore extremely important and if you have any queries please refer them to your retailer.

1. PUMP SPECIFICATIONS

DB2/DB4/DB8/DB12



PUMP

The DAYLIFF DB range of horizontal multistage centrifugal pumps are designed for continuous duty in various water transfer applications. The pump has small physical dimensions, an axial suction port, radial discharge port and is base plate mounted. Suction chamber and pump head are made of grey cast iron, the impeller and impeller housing of stainless steel.

Both pump and continuously rated motor unit are of monoblock design, and particular attention has been paid to quietness and smooth operation.

MOTOR

The pump is coupled to a totally enclosed, fan cooled DAYLIFF squirrel-cage motor. Single phase motors include built in thermal overload protection and should be connected to a power outlet through 10A fuse or MCB. Three phase motors should be installed with a remote starter.

Enclosure Class: DB2/4 - IP54
DB 8/12 - Ip44

Speed: 2900rpm
Insulation Class: F

OPERATING CONDITIONS

Pumped liquids: Thin, clean, non-aggressive and non-explosive liquids without solid particles or fibres.

Liquid Temperature Range: 0°C to +90°C.

Max. Ambient Temperature: +55°C

Max. Suction Lift: According to the NPSH curve plus a safety margin of 1 m

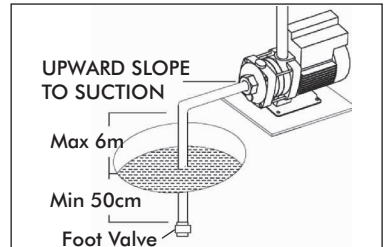
Max. Inlet Pressure: DB 2/4 - 6 Bar, DB 8/12 - 10 Bar

Max. Operating Pressure: 10 Bar up to 40°C

Pump Type	Input Power (W)	Voltage	Current (Amps)	Weight (kgs)
DB 2-30	480	1x240V	2.3	12
DB 2-50	680	1x240V	3.2	11
DB 4-30	820	1x240V	3.5	12.2
DB 4-40	1020	1x240V	4.3	13.1
DB 4-60	1450	1x240V	6.2	15.1
DB 8-30	1080	1x240V	5.1	17.6
DB 8-50	1710	3x415V	3.4	28.8
DB 12-30	1500	1x240V	6.8	19
DB 12-50	2700	3x415V	4.8	27

2. INSTALLATION

- Site in a dry, well ventilated and weather proof location with an ambient temperature of no more than 40°C.
- Locate on a solid flat surface ensuring the shaft is in a horizontal position.
- Ensure that the diameter of the suction pipe is at least the size of the pump suction inlet.



If the suction depth exceeds 4 meters then a one size larger diameter pipe should be used, though for maximum pump performance suction height should be minimised.

- If there is negative suction (ie the pump is above the suction water level) the suction pipe must be slightly angled upwards towards the pump inlet to avoid the formation of air locks. It must also be immersed in water by at least 0.5m to avoid the formation of vortices and a good quality foot valve must be fitted.
- Ensure that all suction pipe connection are completely airtight or else the pump will not operate.
- The diameter of the delivery pipe must be chosen to suit the flow rate and pressure required at the delivery point though must not be smaller than the pump outlet size. It is also advisable to fit a non-return valve and isolating valve on the delivery outlet. This measure is essential if the delivery pressure exceeds 20 meters.
- The pipes must be fitted using suitable brackets to avoid transmitting stress to the pump body. Take care not to cause damage by over tightening the pipes during fitting.

3. ELECTRICAL CONNECTIONS

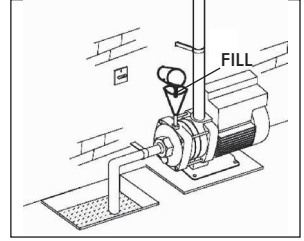


The installer is responsible for making electrical connections to the mains supply in compliance with relevant local regulations. Ensure that a professional electrician carries out the electrical connections and that the following guidelines are followed:-

- All installations must be provided with an isolator to cut off mains power supply and coarse current protection in the form of a fuse or MCB rated at 2-3 times the full load current as given on the pump plate.
- Ensure that the power supply rating complies with the specification on the pump rating plate.
- Electrical connections must be made according to details in the pump junction box cover and effective earthing must be provided according to local regulations.
- Single-phase motors are protected against overloads by a thermal overload fitted in the motor windings. Three phase motors should be installed with remote starter.

4. PRIMING

The pump must be primed before operation. To do this completely fill the pump housing with clean water through the priming plug before switching it on. When full replace the priming plug and start the pump checking there is a steady flow at the pump outlet. The pump should be primed whenever it has not been used for a long period of time or when air has made its way into the system.



Serious damage will occur if a pump is not properly primed and runs without water.

5. MAINTENANCE

Pumps do not require routine maintenance provided the following precautions are taken:-

- Check that the foot valve is clean and unrestricted at regular intervals.
- If the pump is to remain unused for long periods of time it is advisable to empty it completely, rinse it with clean water and store it in a dry place.
- If the shaft does not run freely, release it using a screwdriver by inserting it in the special slot on the rear of the pump shaft. If this is not sufficient to solve the problem remove the pump body by unscrewing the relevant mounting bolts and clean it thoroughly to remove any encrustation.



Never carry out any work on the pump without having first disconnected from the mains supply.

6. TROUBLE SHOOTING

PROBLEM

POSSIBLE CAUSE

SOLUTION

Motor won't start	No Power	Check connections and power supply
	Impeller stuck	See section on maintenance
Motor turns without pumping water	Clogged foot valve	Clean foot valve
	Excessive suction height	Move pump closer to water level
	Air in suction	Check suction pipe is airtight
		Make sure foot valve is immersed by at least 50cm
Pump needs to be primed		
Flow rate insufficient	Suction height at limit	Reduce suction height
	Foot valve partially clogged	Clean foot valve and, if necessary whole Intake pipe
	Impeller blocked	Disassemble pump and carefully clean pump body and impeller
Tripped motor	Overheated motor	Check voltage and ventilation
	Impeller stuck	Release impeller (See section on maintenance)

7. TERMS OF WARRANTY

i) General Liability

- In lieu of any warranty, condition or liability implied by law, the liability of Davis & Shirliff (hereafter called the Company) in respect of any defect or failure of equipment supplied **is limited to making good by replacement or repair** (at the Company's discretion) defects which under proper use appear therein and arise solely from faulty design, materials or workmanship within a specified period. This period commences **immediately after the equipment has been delivered to the customer** and at its termination all liability ceases. Also the warranty period will be assessed **on the basis of the date that the Company is informed of the failure**.
- This warranty applies solely to equipment supplied and **no claim for consequential damages**, however arising, will be entertained. Also the warranty specifically excludes defects caused by fair wear and tear, the effects of careless handling, lack of maintenance, faulty installation, incompetence on the part of the equipment user, Acts of God or any other cause beyond the Company's reasonable control. Also, any repair or attempt at repair carried out by any other party **invalidates all warranties**.

ii) Standard Warranty

If equipment failure occurs in the normal course of service having been competently installed and when operating within its specified duty limits warranty will be provided as follows:-

- **Up to two years - The item will be replaced or repaired at no charge.**
- **Over two years, less than three years - The item will be replaced or repaired at a cost to the customer of 50% of the Davis & Shirliff market price.**

The warranty on equipment supplied or installed by others is conditional upon the defective unit **being promptly returned free to a Davis & Shirliff office** and collected thereafter when repaired. No element of site repair is included in the warranty and any site attendance costs will be payable in full at standard chargeout rates. Also proof of purchase including the purchase invoice must be provided for a warranty claim to be considered.

DAYLIFF is a brand of **Davis & Shirtliff**

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for details of the nearest branch or stockist